

84633

May-17-12 11:51:39 AM

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Floor Protector (Passenger Cabin)

Start Date: 17/05/2012 **Start Qty:** ~~2.00~~

2

Cust Item ID:

Required Date: 31/05/2012 **Req'd Qty:** 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/05/27 Tooling:

Date:

Run Start *NR1*

QC:

Date: _____ **SPC (Y/N):** _____

Date:

Stop *NR2*

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 84633

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May-17-12 11:51:39 AM

Item ID: D206-781-021

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Floor Protector (Passenger Cabin)

Start Date: 17/05/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 31/05/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-021

Location: _____

PPP rev: _____

(12) 12/5/2012

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

ML5 12/05/30

ME 12-05-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

May-17-12 11:51:43 AM

84633

D206-781-021

Start Date: 17/05/2012

Required Date: 31/05/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3875-1		Manufactured	No			110	Each	0.0000	1	2			
D3875-1													
Floor Protector									**				
D3934-041		Manufactured	No			110	Each	24.0000	2	4			
D3934-041													
Clip Assembly									**				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST072		24							
				67931		24							
D3800-1-100		Manufactured	No			110	f	120.8154	8.333	16.666			
D3800-1-100													
Hook and Loop Strip (1" Soft)									**				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST063		20.8154							
				68910		9.801							
				72233		9.841							
				80073		1.1734							
				ST088		100							
				84060		100							

cut 2 lengths of 50"

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 84633

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Parent Item: D206-781-021

D206-781-021

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 17/05/2012

Required Date: 31/05/2012

Start Qty: 2.00

Required Qty: 2.00

D3800-3-100

Manufactured No

110 f

110.6490 8.333 16.666

D3800-3-100

Hook and Loop Strip (1" Hard)

**

Location

Loc Qty

Loc Code

ST063

110.649

68915

18.301

72771

2.341

73007

5.001

75105

13.67

80077

15.536

84061

55.8

cut 2 lengths of 50"

AN525-10R6

Purchased

No

110 Each

115.0000 4

AN525-10R6

Screw

**

Location

Loc Qty

Loc Code

ST345

89

120833

25

120910

64

ST346

26

118757

23

119309

3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries